

## X-CON BRAND

## CONDUCTIVE POLYMER ALUMINUM SOLID CAPACITORS

# PRODUCT SPECIFICATION 規格書

CUSTOMER: DATE:

(客戶): 志盛翔 (日期):2016-04-13

CATEGORY (品名) : CONDUCTIVE POLYMER ALUMINUM

SOLID CAPACITORS

DESCRIPTION (型号) : ULR 16V470 μ F (φ8x11.5)

VERSION (版本) : 01

Customer P/N : /

SUPPLIER : /

SUPPLIER			
PREPARED (拟定)	CHECKED (审核)		
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CUSTOMER		
APPROVAL (批准)	SIGNATURE (签名)	

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# SOLID POLYMER CAPACITOR SPECIFICATION ULR SERIES

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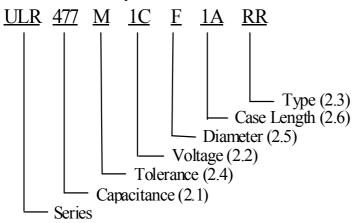
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## 1. Application

This specification applies to conductive polymer aluminum solid capacitors used in electronic equipment.

## 2. Part Number System



2.1 <u>Capacitance code</u>

Code	477
Capacitance ( µ F)	470

2.2 Rated voltage code

Code	1C
Voltage (W.V.)	16

2.3 <u>Type</u>

Code	RR
Type	Bulk

2.4 <u>Capacitance tolerance</u>

"M" stands for  $-20\% \sim +20\%$ 

2.5 <u>Diameter</u>

į	Code	F
	Diameter	8

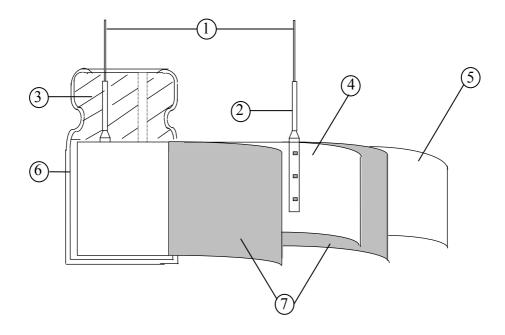
2.6 <u>Case length</u>

1A=11.5mm

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## 3. Construction

Single ended type to be produced to fix the terminals to anode and cathode foil, and wind together with paper, and then wound element to be formed and carbonized, impregnated with polymer and polymerized, then will be enclosed in an aluminum case. Finally sealed up tightly with end seal rubber.



No	Component	Material
		Tinned Copper Line
1	Lead Line	or CP Line(Pb Free)
2	Terminal	Aluminum
3	Sealing Material	Rubber
4	Al-Foil (+)	Aluminum
5	Al-Foil (-)	Aluminum
6	Case	Aluminum
7	Electrolyte paper	Manila Hemp

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### 4. Characteristics

### Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient temperature: 15°C to 35°C Relative humidity : 45% to 75% Air Pressure : 86kPa to 106kPa

If there is any doubt about the results, measurement shall be made within the following conditions:

Ambient temperature:  $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Relative humidity : 60% to 70%Air Pressure : 86kPa to 106kPa

## Operating temperature range

The ambient temperature range at which the capacitor can be operated continuously at rated voltage is -55°C to 105°C.

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ITEM		PERFORMANCE		
4.1	Rated voltage (WV) Surge voltage (SV)	WV (V.DC) 16 SV (V.DC) 18.4		
4.2	Nominal capacitance (Tolerance)	<b>Condition&gt;</b> Measuring Frequency : 120Hz±12Hz Measuring Voltage : Not more than 0.5Vrms Measuring Temperature : 20±2°C <b>Criteria&gt;</b> Shall be within the specified capacitance tolerance.		
4.3	Leakage current	<b>Condition&gt;</b> After DC Voltage is applied to capacitors through the series protective resistor (1k $\Omega \pm 10\Omega$ ) so that terminal voltage may reach the rated voltage .The leakage curren when measured after 2 minutes shall not exceed the values of the following equation In case leakage current value exceed the value shown in Table 3, remeasure after voltage treatment that applies the rated voltage shown in 4.1 for 120minutes at 105 °C <b>Criteria&gt;</b> See Table 3		
4.4	tan δ	<pre><condition> See 4.2, for measuring frequency, voltage and temperature. </condition></pre> <pre><criteria></criteria></pre> <pre>Working voltage (v) 16 <pre>tan δ (max.) 0.10</pre></pre>		
4.5	ESR	<b>Condition&gt;</b> Measuring frequency : 100kHz to 300kHz; Measuring temperature:20±2°C Measuring point : 2mm max from the surface of a sealing resin on the lead wire <b>Criteria&gt;</b> (20°C)Less than the initial limit(See Table 3).		

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		STEP	Temperature(°C)	Item	Characteristics		
		1 20±2		Measure: Capacitance tanδ Impedance			
		2	-55+3	Z-55°C / 20°C	≤1.25		
	Temperature	3	Keep at 15 to 35 °C for 15 minutes or more				
4.6	characteristic	4	$105 \pm 2$	Z105℃ / 20℃	≤1.25		
				∆ C/C 20°C	Within $\pm 5\%$ of step1		
		5	$20\pm 2$	tanδ	Less than or equal to the value of item 4.4		
		The C voltag <b><crit< b=""></crit<></b>	ge for 2000 +48/0 hours teria>	emperature of 105 $\pm 2^\circ$ . The result should meet			
		Item		erformance			
		Capa		ithin $\pm 20\%$ of initial c	-		
		tan δ		Less than or equal to 1.5 times of the value of item 4.4			
Load 4.7 life		ESR	Le	Less than or equal to 1.5 times of the value of item 4.5			
		Leakage current		Less than or equal to the value of item 4.3			
	test	Appe	earance No	otable changes shall not	be found.		

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			l be 15~35℃.
4.8	Surge test	Item Capacitance Change	Performance Within $\pm 20\%$ of initial capacitance
		tan δ	Less than or equal to 1.5 times of the value of item 4.4
		ESR	Less than or equal to 1.5 times of the value of item 4.5
		Leakage current	Less than or equal to the value of item 4.3
		$60\pm2^{\circ}\mathbb{C}$ , the character	exposed for $1000 \pm 48$ hours in an atmosphere of $90 \sim 95\%$ RH at istic change shall meet the following requirement.
		<criteria></criteria>	Performance
		Capacitance Change	
	D	tan δ	Within $\pm 20\%$ of initial capacitance  Less than or equal to 1.5 times of the value of item  4.4
4.9	Damp heat test	ESR	Less than or equal to 1.5 times of the value of item 4.5
	test	Leakage current	Less than or equal to the value of item 4.3
		Appearance	Notable changes shall not be found.

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		Condition> The maximum pe At 100kHz and ca Table 3 The combined valuated voltage and Erroguency Multip	an be applied at lue of D.C volta shall not revers	maximum open	rating temperatur	re see
	Maximum	Frequency Multip	120Hz≤	1kHz≤	10kHz≤	100kHz≤
4.10	permissible	Frequency	f<1kHz	f<10kHz	f<100kHz	f<500kHz
4.10	(ripple current)	Coefficient	0.05	0.30	0.70	1.00
		Applied voltage: w Cycle number: 5 cy Test diagram: Fig.	ycles	30±3 min 3 min 1 cyc	Root 30±3 min in or less	5±2°C m temperature ±3°C
		Performance: The	capacitors shall	meet the follow	ving specification	n after 5 cycles.
1 1 1	Rapid change	Item	Performat	nce		j
4.11	of temperature	Capacitance chan	-	10% of initial		
		tan δ	Less than	or equal to valu	ue of item 4.4 value of item 4.3	3 (after
		Leakage curren	t voltage tr			(

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a) Lead pull strength  A static load force shall be applied to the terminal in the axial direction and acting in a direction away from the body for 10±1 s.  Lead wire diameter (mm)   Load force (N)   0.5 < d ≤ 0.8   10    b) Lead bending  When the capacitor is placed in a vertical position and the weight specified in the table above is applied to one lead and then the capacitor is slowly rotated 90° to a horizontal position and then returned to a vertical position thus completing bends for 2-3 seconds.  The additional bends are made in the opposite direction  Lead wire diameter (mm)   Load force (N)   0.5 < d ≤ 0.8   5  Performance: The characteristic shall meet the following value after a) or b) test.  Item   Performance   Leakage current   Less than or equal to the value of item4.3   Outward Appearance   No cutting and slack of lead terminals  Frequency: 10 to 55 Hz (1 minute interval / 10 → 55 → 10 Hz Amplitude: 0.75 mm (Total excursion 1.5 mm) Direction: X, Y, Z (3 axes) Duration: 2 hours/ axial (Total 6 hours) The capacitors are supported as the following Fig2  Performance: Capacitance value shall not show drastic change compared to the initial consists of the substitute of the mathy is experted within 20 minutes. Print the ampletity of the provised of the mathy is experted within 20 minutes. Print the ampletity of the mathy is experted within 20 minutes. Print the ampletity of the mathy is experted within 20 minutes. Print the ampletity of the mathy is experted within 20 minutes. Print the ampletity of the mathy is experted within 20 minutes. Print the ampletity of the mathy is experted within 20 minutes. Print the ampletity of the mathy is experted within 20 minutes. Print the ampletity of the mathy is experted within 20 minutes. Print the ampletity of the mathy is experted within 20 minutes.					
Lead wire diameter (mm)   Load force (N)   $0.5 < d \le 0.8$   $10$   b) Lead bending   When the capacitor is placed in a vertical position and the weight specified in the table above is applied to one lead and then the capacitor is slowly rotated $90^{\circ}$ to a horizontal position and then returned to a vertical position thus completing bends for $23\text{seconds}$ . The additional bends are made in the opposite direction   Lead wire diameter (mm)   Load force (N)   $0.5 < d \le 0.8$   $5$   Performance: The characteristic shall meet the following value after a) or b) test.   Item   Performance   Leakage current   Less than or equal to the value of item4.3   Outward Appearance   No cutting and slack of lead terminals   Frequency: $10 \text{ to } 55 \text{ Hz}$ (1 minute interval $/10 \rightarrow 55 \rightarrow 10\text{Hz}$ Amplitude: $0.75\text{mm}$ (Total excursion 1.5mm)   Direction: $X$ , $Y$ , $Z$ , $Z$ (3 axes)   Duration: $Z$ (3 axes)   Duration: $Z$ (3 axes)   Duration: $Z$ (4.13   Resistance to vibration)   Fig2   Performance: Capacitance value shall not show drastic change compared to the initial			A static load force shall be app		
b) Lead bending  When the capacitor is placed in a vertical position and the weight specified in the table above is applied to one lead and then the capacitor is slowly rotated 90° to a horizontal position and then returned to a vertical position thus completing bends for 2~3 seconds.  The additional bends are made in the opposite direction  Lead wire diameter (mm)  Load force (N)  0.5 < d ≤ 0.8  Performance: The characteristic shall meet the following value after a) or b) test.  Item  Performance  Leakage current  Less than or equal to the value of item4.3  Outward Appearance  No cutting and slack of lead terminals  Frequency: 10 to 55 Hz (1minute interval / 10 → 55 → 10Hz  Amplitude: 0.75mm(Total excursion 1.5mm)  Direction: X, Y, Z, (3 axes)  Duration: 2hours/ axial (Total 6 hours)  The capacitors are supported as the following Fig2  Fig2  Performance: Capacitance value shall not show drastic change compared to the initial					
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When the capacitor is placed in a vertical position and the weight specified in the table above is applied to one lead and then the capacitor is slowly rotated 90° to a horizontal position and then returned to a vertical position thus completing bends for 2-3 seconds.  The additional bends are made in the opposite direction  Lead wire diameter (mm) Load force (N)  0.5 < d ≤ 0.8  Performance: The characteristic shall meet the following value after a) or b) test.  Item Performance  Leakage current Less than or equal to the value of item4.3  Outward Appearance No cutting and slack of lead terminals  Frequency: 10 to 55 Hz (Iminute interval / 10 → 55 → 10 Hz  Amplitude: 0.75mm(Total excursion 1.5mm)  Direction: X, Y, Z (3 axes)  Duration: 2hours/ axial (Total 6 hours)  The capacitors are supported as the following Fig2  Performance: Capacitance value shall not show drastic change compared to the initial			0.5 × u < 0.6		10
Performance: The characteristic shall meet the following value after a) or b) test.    Item	4.12	Lead strength	When the capacitor is placed in table above is applied to one le horizontal position and then refor 2~3 seconds.  The additional bends are made	e and then to a ve	he capacitor is slowly rotated 90° to a ertical position thus completing bends eite direction
Performance: The characteristic shall meet the following value after a) or b) test.  Item Performance Leakage current Less than or equal to the value of item4.3  Outward Appearance No cutting and slack of lead terminals  Frequency: 10 to 55 Hz (1minute interval / 10 → 55 → 10Hz  Amplitude: 0.75mm(Total excursion 1.5mm)  Direction: X, Y, Z (3 axes)  Duration: 2hours/ axial (Total 6 hours)  The capacitors are supported as the following Fig2  Fig2  Performance: Capacitance value shall not show drastic change compared to the initial			,	nm)	Load force (N)
Item			$0.5 < d \le 0.8$		5
Leakage current   Less than or equal to the value of item4.3     Outward Appearance   No cutting and slack of lead terminals			Performance: The characteristi	c shall meet t	the following value after a) or b) test.
Outward Appearance No cutting and slack of lead terminals  Frequency: 10 to 55 Hz (1minute interval / 10 → 55 → 10Hz Amplitude: 0.75mm(Total excursion 1.5mm) Direction: X, Y, Z (3 axes) Duration: 2hours/ axial (Total 6 hours) The capacitors are supported as the following Fig2  Fig2  Performance: Capacitance value shall not show drastic change compared to the initial					
Frequency: 10 to 55 Hz (1minute interval / 10 → 55 → 10Hz Amplitude: 0.75mm(Total excursion 1.5mm) Direction: X、Y、Z(3 axes) Duration: 2hours/ axial (Total 6 hours) The capacitors are supported as the following Fig2  Fig2  Performance: Capacitance value shall not show drastic change compared to the initial			· ·		•
Amplitude: 0.75mm(Total excursion 1.5mm) Direction :X, Y, Z (3 axes) Duration: 2hours/ axial (Total 6 hours) The capacitors are supported as the following Fig2  Resistance to vibration  Fig2  Performance: Capacitance value shall not show drastic change compared to the initial			Outward Appearance	No cutting a	nd slack of lead terminals
capacitance when the value is measured within 30 minutes. Prior to the completion of exam, Capacitance difference shall be within $\pm$ 5% compared to the initial value the	4.13		Amplitude: 0.75mm(Total excursion Direction: X, Y, Z (3 axes) Duration: 2hours/ axial (Total 6 hor The capacitors are supported as the Figure 1.2 Performance: Capacitance value shows capacitance when the value is measured.	ig2 all not show sured within 3	drastic change compared to the initial 30 minutes. Prior to the completion of

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4.14	Solderability	Solder : S Soldering temperature: 2- Immersing time : 3 Immersing depth : 1 Flux :	ed under the following conditions: Sn-3Ag-0.5Cu 45±3°C ±0.5s .5~ 2.0mm from the root. Approx .25% rosin % of the dipped portion of the terminal shall be covered with
4.15	Resistance to soldering heat	1.6±0.5mm. It will dip into Then it will be immersed at th Solder : Soldering temperature : Immersing time : Heat protector: t=1.6mm gla  B) Soldering iron method Bit temperature : 4 Application time : 3 Heat protector: t=1.6mm	400 ±10°C 3+1/-0 s

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# 5. Product Marking

Marking Sample:

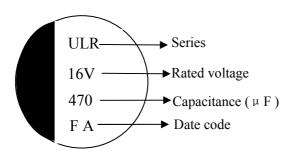


 Table 1

 Code
 B
 C
 D
 F

 Year
 2012
 2013
 2014
 2016

Manufactured week: see Table 2
- Manufactured year: see Table 1

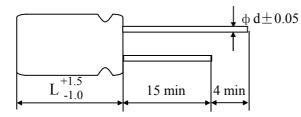
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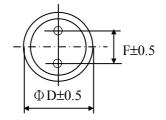
1 autc 2											
Week	1	2	3	4	5	6	7	8	9	10	11
Code	A	В	C	D	Е	F	G	Н	I	J	K
Week	12	13	14	15	16	17	18	19	20	21	22
Code	L	M	N	О	P	Q	R	S	T	U	V
*** 1				•		•	•	• •	2.1		
Week	23	24	25	26	27	28	29	30	31	32	33
Code	W	X	Y	Z	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>	<u>E</u>	<u>F</u>	<u>G</u>
		1									
Week	34	35	36	37	38	39	40	41	42	43	44
Code	<u>H</u>	Ī	<u>J</u>	<u>K</u>	<u>L</u>	<u>M</u>	<u>N</u>	0	<u>P</u>	Q	<u>R</u>
									ı		
Week	45	46	47	48	49	50	51	52			
Code	<u>S</u>	<u>T</u>	<u>U</u>	<u>V</u>	W	<u>X</u>	<u>Y</u>	<u>Z</u>			

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# 6. Product Dimensions, Impedance & Maximum Permissible Ripple Current Unit: mm





фD	8
L	11.5
F	3.5
фd	0.6

Table 3

Working Voltage (V)	Capacitance (µF)	Dimension (D×L, mm)	Maximum permissible ripple current at 105°C 100kHz (mA rms)	ESR at 20°C100kHz to300kHz (mΩ)	Leakage current ( µ A) 2min
16	470	8x11.5	5100	11	1504

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### 7. Application Guideline:

X-CON Solid Aluminum Electrolytic Capacitor should be used compliance with the following guidelines

#### 7-1Circuit design

Prohibited Circuits for use

Do not use the capacitors with the following circuits.

- 1) Time constant circuits
- 2) Coupling circuits
- 3) Circuits which are greatly affected by leakage current
- 4) High impedance voltage retention circuits.

#### 7-2. Voltage

#### 1) Over voltage

The application of over-voltage and reverse voltage below can cause increases in leakage current and short circuits. Applied voltage, refers to the voltage value including the peak value of the transitional instantaneous voltage and the peak Value of ripple voltage, not just steady line voltage. Design your circuit so that the peak voltage does not exceed the stipulated voltage.

Over voltage exceeding the rated voltage may not be applied even for an instant as it may cause a short circuit.

- 2) Applied voltage
- ① Sum of the DC voltage value and the ripple voltage peak values must not exceed the rated voltage.
- ② When DC voltage is low, negative ripple voltage peak value must not become a reverse voltage that exceeds 10% of The rated voltage.
- ③ Use the X-CON within 20% of the rated voltage for applications which may cause the reverse voltage during the Transient phenomena when the power is tumid off or the source is switched.

#### 7-3 Sudden charge and discharge restricted

Sudden charge and discharge may result in short circuit's large leakage current. Therefore, a protection circuits are recommended to design in when on of the following condition is expected.

- 1) The rush current exceeds 10A
- 2) The rush current exceeds 10 times of allowable ripple current of X-CON.

A protection resistor (1K  $\Omega$ ) must be inserted to the circuit during the charge and discharge when measuring the leakage Current.

### 7-4 Ripple current

Use the capacitors within the stipulated permitted ripple current. When excessive ripple current is applied to the capacitor, It causes increases in leakage current and short circuits due to self- heating. Even when using the capacitor under the Permissible ripple current, reverse voltage may occur if the DC bias voltage is low.

#### 7-5 Leakage current

There is a risk of leakage current characteristics increasing even if the following use environments are within the stipulated range However, even if leakage current increases once, it has the characteristic that leakage current becomes small in most cases after voltage is applied due to its self-correction mechanism.

#### 7-6 Failure rate

The main failure mode of X-CON is open mode primarily caused by electrostatic capacity drop at high temperature (i.e.wear out failure), besides random short circuit mode failures primarily caused by over voltage occurs as minor one. The time it takes to reach the failures mode can be extended by using the X-CON with reduced ambient temperature, ripple current and applied voltage.

#### 7-7 Capacitor insulation

- 1) Insulation in the marking sleeve is not guaranteed. Be aware that the space between the case and the negative electrode Terminal is not insulated and has some resistance.
- 2) Be sure to completely separate the case, negative lead terminal, and positive lead terminal and PCB patterns with each other.

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### 7-8 Precautions for using capacitors

- X-CON capacitors should not be used in the following environments.
- 1) Environments where the capacitor is subject to direct contact with salt water or oil can directly fall on it.
- 2) Environments where capacitors are exposed to direct sunlight.
- 3) High temperature (Avoid locating heat generating components around the X-CON and on the underside of the PCB), or humid environments where condensation can form on the surface of the capacitor.
  - 4) Environments where the capacitor is in contact with chemically active gases.
  - 5) Acid or alkaline environments.
  - 6) Environment subject to high-frequency induction.
  - 7) Environment subject to excessive vibration and shock.

### **8. Mounting Precautions**

Mounting phase	Things to note before mounting	Disposal		
	1) Used X-CON capacitors	Not reused		
	2) LC-increased X-CON capacitors	Apply them with rated voltage in series with 1K $\Omega$		
	after long storage	resistance for 1 hour at the range between 60 and 70°C		
	3) X-CON capacitors dropped to the	Not reused		
	floor			
Before mounting	4) Precautions on polar, capacitance	Products without remarkable polar, capacitance and rated		
Defore mounting	and rated voltage	voltage shouldn't be available		
	5) Precautions on the pitch between	The products can be used only when said pitch is matched		
	lead terminal and PCB			
	6) Precautions on the stress that lead	The products can be used for production only when lead		
	terminal and body of X-CON	terminal and body are not subject stress.		
	capacitors enduring in mounting			
	1) Soldering with a soldering iron	Both temperature and duration in mounting should meet		
		the requirements of out-going SPEC; no stress should be		
		allowed to occur in mounting; Don't let the tip of the soldering iron touch the X-CON itself.		
Mounting	2) Flow soldering	X-CON capacitor body should be prohibited to submerge		
Widulting	2) Flow soldering	in melted solder; both temperature and duration in		
		mounting should meet the requirements of out-going		
		SPEC; The rosin is not allowed to adhere to any where		
		other than lead terminal.		
	1) Precautions on mounting status	Do not tilt, bend twists X-CON; Do not allow other matter		
		touch X-CON.		
	2) Washing the PCB (available	Used immersion or ultrasonic waves to clean for a total of		
	cleaning agent 1)high quality	less than 5 minutes and the temperature be less than 60°C;		
After mounting	alcohol-based cleaning fluid such as	The conductivity, PH, specific gravity and water cleaning,		
	st-100s  750L,750M;2) Detergents	X-CON products should be dried with hot air (less than		
	including substitute freon such as	the maximum operating temperature).		
	AK-225AES and IPA)			

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# X-CON

9. It refers to the latest document of "Environment-related Substances standard" (WI-HSPM-QA-072).`

	Substances			
	Cadmium and cadmium compounds			
Heavy metals	Lead and lead compounds			
	Mercury and mercury compounds			
	Hexavalent chromium compounds			
	Polychlorinated biphenyls (PCB)			
Chloinated	Polychlorinated naphthalenes (PCN)			
organic	Polychlorinated terphenyls (PCT)			
compounds	Short-chain chlorinated paraffins(SCCP)			
	Other chlorinated organic compounds			
Brominated organic compounds	Polybrominated biphenyls (PBB)			
	Polybrominated diphenylethers(PBDE) (including			
	decabromodiphenyl ether[DecaBDE])			
	Other brominated organic compounds			
Tributyltin comp	ounds(TBT)			
Triphenyltin com	npounds(TPT)			
Asbestos				
Specific azo com	pounds			
Formaldehyde				
Polyvinyl chlorid	le (PVC) and PVC blevds			
Beryllium oxide				
Beryllium copp	er			
Specific phthalat	es (DEHP,DBP,BBP,DINP,DIDP,DNOP,DNHP)			
Hydrofluorocarb	on (HFC), Perfluorocarbon (PFC)			
Perfluorooctane s	sulfonates (PFOS)			
Specific Benzotr	iazole			

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